

The perfect sustainable fit for NP9 replacement

Berol® 609

Nouryon

Direct drop-in replacement for NP9

The smart chemistry of Berol® 609 is designed to match the key properties of NP9 while providing many additional benefits. It is the heart of high performance degreasing.

It delivers the excellent cleaning performance of NP9 without all of the environmental concerns and with no need to modify your existing formulations.

Berol 609 dissolves faster in cold water, reducing processing times and is much easier to handle at low temperatures.

Berol 609 exceeds the degreasing power of other leading NP9 replacements. Berol 609 is an alcohol ethoxylate that was carefully designed to be a direct drop-in replacement for NP9 in aqueous cleaning formulations, so no further changes are needed to maintain the performance of your existing formulation. Besides, the product has a lower pour point and viscosity than NP9 resulting in easier handling for you.



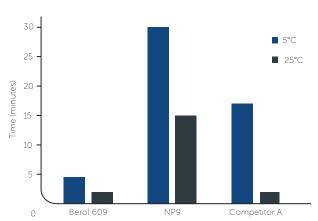
Nouryon is striving to deliver long-lasting solutions to the global market with products that reduces our environmental footprint and raw material consumption. Ready

to use in your Safer Choice formulations, Berol 609 is an environmentally friendly product with 0% VOC, specially developed to meet the demands of tomorrow. Berol 609 is a registered CleanGredient and has been reviewed by the U.S. EPA Safer Choice Program and qualifies for use in Safer Choice-certified products.

Cloud points of NP9 replacers (1% surfactant in water)

Closest match O Berol 609 NP9 Competitor A Competitor B Competitor C

Dissolving rates



Berol 609 most closely matches the cloud point of NP9 compared to other alcohol ethoxylates (Competitors A, B, C) used to replace NP9.

Berol 609 dissolves much faster in cold water than NP9 and competitive NP9 replacers (5% surfactant in water, stirred @ 400rpm).

Berol 609 is perfect for a wide range of applications

- Multi-purpose hard surface cleaners
- Industrial cleaners (heavy duty degreasers, metal cleaning)
- Vehicle and engine cleaning
- Anywhere you are looking to replace NP9 without losing performance



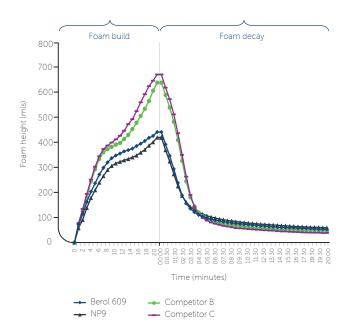
Surfactant	Room temperature	1 day at 40°C	1 day at 50°C
Berol 609	Clear	Clear	Clear
NP9	Clear	Clear	Slightly hazy
Competitor B	Hazy	Cloudy	Cloudy
Competitor C	Clear	Clear	Cloudy



Formulation (% w/w active content)

1.0%	Surfactant as supplied
1.5%	Dissolvine® 100-S (~40% NaEDTA, aqueous solution)
Balance	Water

SITA foam profile of 0.1% surfactant in water at 25°C



Berol 609 exhibits lower foaming than competitive NP9 replacers for better rinsability. SITA foam profile of 0.1% surfactant in water at 25°C (stirred 20 times @1000rpm for 10 seconds with foam height measurement each time, foam decay measured every 15 seconds over 20 minutes).

The low CMC of Berol 609 enables good fragrance emulsification

Product name	CMC (mg/l) at 25°C	
Berol 609	57.4	
NP9	61.4	
Competitor B	113.2	
Competitor C	290.5	

Features and benefits

- Direct drop-in replacement for NP9 no need to modify existing formulations
- Dissolves faster in cold water reducing processing time
- Low CMC enables good fragrance emulsification
- Low foam in water and formulation for better rinsability
- Ready to use in your Safer Choice formulation

Contact us directly for detailed product information and sample request website | nouryon.com/markets/cleaning email | cleaning@nouryon.com

Nouryon

Nouryon is a global, specialty chemicals leader. Markets and consumers worldwide rely on our essential solutions to manufacture everyday products, such as personal care, cleaning goods, paints and coatings, agriculture and food, pharmaceuticals, and building products. Furthermore, the dedication of more than 7,900 employees with a shared commitment to our customers, business growth, safety, sustainability and innovation has resulted in a consistently strong financial performance. We operate in over 80 countries around the world with a portfolio of industry-leading brands. Visit our website and follow us @Nouryon and on LinkedIn.

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