



Degreasing performance  
that shines, even at very  
low concentrations



Berol® R648 NG

Nouryon

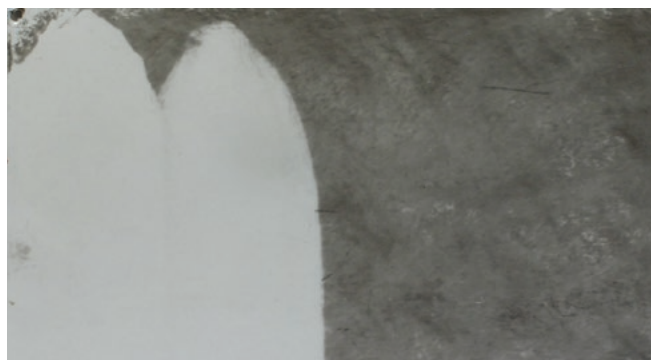
# The multifunctional cosurfactant

Berol® R648 NG is an excellent hydrotrope and degreasing booster, effective at very low concentrations. An industry-leading and readily biodegradable cosurfactant, the unique chemistry of Berol R648 NG upgrades the cleaning performance of your formulations ranging from household cleaners to the most demanding industrial degreasers.

The degreasing effect of the test formulations was assessed on a white painted metal plate soiled uniformly with a tough-to-clean greasy soil collected from a train engine. The cleaning formulation was

applied simply by pouring it over the surface (non-mechanical cleaning). After a short time interval, the whole plate was rinsed with tap water and cleaning performance was assessed quantitatively.

## Comparative degreasing performance with a competitive cationic hydrotrope



Dilution 1:20    Dilution 1:40  
Berol R648 NG

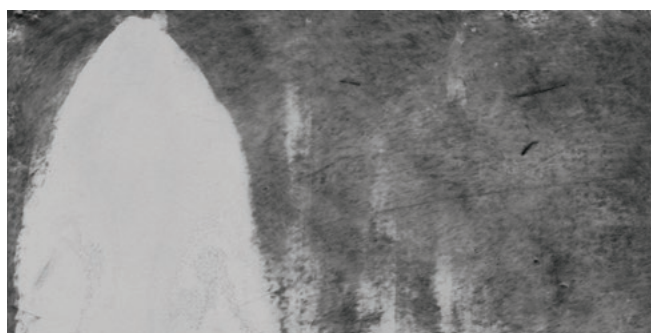
Dilution 1:20    Dilution 1:40  
Alkyl amido propyl quat

### Formulation (% w/w active content)

7.0%	C10 + 5 EO (HLB 12)
4.2%	Hydrotrope
7.0%	GLDA (chelating agent)
81.8%	Water

Outstanding degreasing performance is obtained with Berol R648 NG even at low concentrations. The product is also extremely adaptable in combination with other ingredients. Similar results are achieved with a broad variety of standard and narrow range fatty alcohol ethoxylates formulated along with different chelating agents.

## Comparative degreasing performance with a conventional hydrotrope based formula



Berol R648 NG (2.1%)

SXS (4.4%)

SCS (2.8%)

### Formulation (% w/w active content)

5.0%	C9-11 + 4 EO (HLB 11)
7.0%	GLDA (chelating agent)
Hydrotrope added to a cloud point of 45°C	
Balance	Water
Tested at dilution	1:40

Berol R648 NG provides improved performance in addition to excellent solubilisation power. It also gives desired cloud point at very low concentrations compared to conventional hydrotropes.

Conventional hydrotropes such as SXS or SCS show no cleaning performance in this test.

## Berol R648 NG – Key characteristics

- is stable in strong alkaline conditions up to pH 14
- is stable with up to 2 - 4% caustic depending on the level of electrolytes in the system
- is stable in acidic conditions such as hydrochloric, phosphoric or methanesulfonic acids
- is stable with all types of complexing agents typically used in cleaning applications
- is compatible with nonionic and cationic surfactants and selectively compatible with anionic surfactants
- is a medium foam surfactant (foam height according to Ross-Miles, 50°C, 0.05%: immediately: 32 mm after 5 min: 3 mm)



The exceptional functionalities of Berol R648 NG provide cutting-edge solutions for a wide range of applications.

## Water-based multi-purpose hard surface cleaning

Alkaline degreaser		Alkaline degreaser	
5.0%	Berol 260	5.0%	Berol 260
3.5%	Berol R648 NG	4.0%	Berol R648 NG
15.0%	Dissolvine® GL-47-S	15.0%	Dissolvine® E-39 (EDTA 39-40%)
Balance	Water	2.0%	Na metasilicate
Cloud point	>50°C	Balance	Water
		Cloud point	>50°C
Use conc.	1:20 - 1:60	Use conc.	1:20 - 1:60

## Household cleaning – floor, kitchen, bathroom

All purpose cleaner		Disinfectant hard surface cleaner	
2.0%	Berol 266	3.0%	MEA
1.0%	Berol R648 NG	1.5%	EDTA
1.0%	Dissolvine GL-47-S	7.0%	LAE-7 EO
Balance	Water	1.0%	Berol R648 NG
Cloud point	>50°C	0.7%	Arquad® MCB-80
Ready to use (trigger)		Balance	Water
Use conc.	As is	Cloud point	>50°C
		Use conc.	1:10 - 1:40

## Industrial cleaning – metal degreasing, engine cleaning, vehicle cleaning

Heavy duty degreaser		Acidic formulations	
5.0%	Berol 260	1.0 - 3.0%	Berol 260 or Ethylan 1005
5.0%	Berol R648 NG	1.0 - 3.0%	Berol R648 NG
2.0%	NaOH	5.0 - 40.0%	Citric, phosphoric or hydrochloric acid or
10.0%	Dissolvine GL-47-S	5.0 - 15.0%	Sulfamic acid
Balance	Water	Balance	Water

All formulations are expressed in percent of product by weight as supplied.

Contact us directly for detailed product information  
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