

Biocides

For a sustainable future



Microbial control

Microbes are ever present and may cause diseases or material deterioration. Control of harmful microorganisms is important in many application fields to ensure human and animal welfare and product integrity. The trend to more sustainable products/processes, like the use of natural based raw materials, the reduction of solvents, and the increased recycling of industrial water, enhances the risk of microbial deterioration. Hence biocides play an important role in safeguarding our current standard of living and realizing a more sustainable future.

We are one of the leading producers of biocides based on fatty amines and derivatives. A number of these active substances, especially quaternary ammonium compounds and dodecyldipropylene triamine, are widely used in formulations for control of bacteria, fungi, viruses and algae in disinfection or preservation applications.

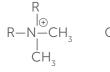
Quaternary ammonium compounds, commonly named Quats or QAC, have a permanent positive charge at the nitrogen atom and contain one or more alkyl chains. Our trade name for the QACs is Arguad[®].

There are 3 types of biocidal Quats:

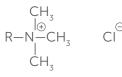
BKC = C12-16-alkyldimethylbenzylammonium chloride (CAS number 68424-85-1)

$$\begin{array}{c} \mathsf{CH}_{3}\\ \mathsf{R}-\mathsf{N}\overset{\mathsf{O}}{\xrightarrow{}}\mathsf{CH}_{2} & \mathsf{CI}^{\mathsf{C}}\\ \mathsf{I}\\ \mathsf{CH}_{3} & \mathsf{CI}^{\mathsf{C}} \end{array}$$

DDAC = didecyldimethylammonium chloride (CAS 7173-51-5)



TMAC = Cocoalkyltrimethylammonium chloride (CAS number 61789-18-2)



Our active substances are:

- Highly effective biocides
- Free of halogens and aldehydes
- Free of sensitizers
- On the French positive list
- Effective versus Coronavirus

Dodecyldipropylene triamine (CAS number 2372-82-9) does not have an ionic charge like the QACs. Depending on the pH value there can be a partial positive charge at the nitrogen atoms of the amine groups. Our trade name for the dodecyldipropylene triamine is Triameen® Y12D.





Biocides regulations

In Europe the making available on the market and use of biocidal products is regulated by the European Biocidal Products Regulation (BPR, Regulation (EU) No 528/2012). It replaces the Biocidal Product Directive (BPD, Directive 98/8/FC).

The purpose of the BPR is to improve the free movement of biocidal products within the European Union while ensuring a high level of protection of both human and animal health and the environment.

Product types supported according to European BPR

			Active substance					
	Product types	BKC*	DDAC	TMAC	Y12D**			
Main group I: Disinfectants and general biocidal products	1. Human hygiene disinfectant	•	•					
	 Disinfectants and algaecides not intended for direct application on humans (previously called: Private area and public health area disinfectants and other biocidal products) 	٠	٠		٠			
	3. Veterinary hygiene disinfectants	•	•		٠			
	4. Food and feed area disinfectants	•	•		•			
Main group II: Preservatives	6. Preservatives for products during storage (previously called: In can preservatives)				•			
	8. Wood preservatives	•	•	•				
	10. Construction material preservative (previously called: Masonry preservatives)	٠	•					
	11. Preservatives for liquid-cooling and processing systems	•	•		•			
	12. Slimicides	•	•		•			
	13. Working or cutting fluid preservatives (previously called: Metalworking fluid preservatives)				٠			

* BKC is in the review program of the BPR under the name ADBAC/BKC ** Triameen® Y12D is in the review program of the BPR under the short name "Diamine"

- It is very important for formulators of biocidal products in Europe to check if their suppliers are included in the Article 95 list for the product types of their interest. The list of approved suppliers of active substances is legally binding since 1st September 2015.
- Customers buying the actives from us can get on request a declaration of delivery (DoD) proving to the authorities that they are in compliance with Art. 95 of the BPR.

Efficacy

All our products are highly efficacious against bacteria, fungi, algae and enveloped viruses including Coronavirus. Some examples for the antimicrobial efficacy according to European Norms (EN) are given below. More results are available on request.

Efficacy against bacteria and yeasts: EN 13697 (non-porous surface test without mechanical action)

Obligatory test strains to prove bactericidal efficacy:

- Staphylococcus aureus (gram positive)
- Enterococcus hirae (gram positive)
- Escherichia coli (gram negative)
- Pseudomonas aeruginosa (gram negative)
 Yeasts belong to the group of fungal organisms
 Obligatory test strain to prove yeasticidal efficacy is
 Candida albicans

EN 13697 ($\geq \log 4$ reduction for bacteria and $\geq \log 3$ reduction for yeast, 5 minutes, clean conditions) is passed for

- Arquad[®] MCB-50 at 0.4% (2000 ppm BKC)
- Arquad[®] 2.10-50 at 0.24% (1200 ppm DDAC)
- Formulation based on 10% Triameen® Y12D-30 + 8% Dissolvine® GL-47-S + 82% water at 1.5% (= 450 ppm Triameen® Y12D)

Efficacy against mycobacteria (mycobactericidal, tuberculocidal): EN 14348 (suspension test)

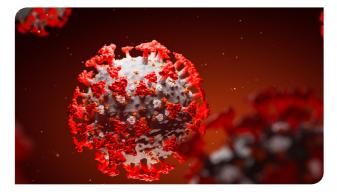
Mycobacteria have an extremely lipophilic cell wall which is impermeable to many biocides.

Obligatory test strain to prove efficacy against M. tuberculosis is M. terrae. Obligatory test strain to prove efficacy against all mycobacteria is M. avium.

Quats are known as being ineffective against mycobacteria. In contrast to this Triameen® Y12D is effective.

EN 14348 (\geq log 4 reduction, 60 minutes, clean conditions) versus M. avium and M. terrae is passed for

• Triameen® Y12D-30 at 0.2% (= 600 ppm Triameen® Y12D)



Efficacy against Enveloped Viruses: EN 14476 (suspension test)

There are two main groups of viruses based on their structure: Enveloped and non-enveloped viruses. The test strain MVA (modified vaccinia virus Ankara) is the obligatory test organism to prove efficacy versus enveloped viruses like e.g.:

- Herpesviruses (e.g. Epstein-Barr virus, Herpes simplex)
- Poxviruses (e.g. smallpox, vaccinia virus)
- Hepadnaviruses (e.g. Hepatitis B virus)
- Asfarviridae (e.g. African Swine fewer)
- Flavivirus (e.g. Hepatitis C, Zika virus, dengue virus)
- Coronavirus (e.g. MERS-CoV, SARS-CoV-1, SARS-CoV-2)
- Hepatitis D virus
- Orthomyxovirus (e.g. Influenza virus A, B, C, D)
- Paramyxovirus (e.g. mumps virus, measles virus, rinderpest virus)
- Rhabdovirus (e.g. rabies virus)
- Rubella virus
- Filovirus (e.g. Ebola virus, Marburg virus)
- Retrovirus (e.g. Human Immunodeficiency Virus (HIV))

EN 14476 (≥ log 4 reduction, 5 minutes, clean conditions) versus MVA is passed for

- Arquad[®] 2.10-50 at 0.05% (= 250 ppm DDAC)
- Arquad[®] MCB-50 at 0.2% (= 1000 ppm BKC)
- Formulation based on 10% Triameen® Y12D-30 + 8% Dissolvine® GL-47-S + 82% water at 2.5% (= 750 ppm Triameen® Y12D)

The test strain BCoV (bovine coronavirus) is regarded as surrogate of members of coronaviridae family including MERS-CoV, SARS-CoV-1 and SARS-CoV-2.

EN 14476 (\geq log 4 reduction, 5 minutes, clean conditions) versus BCoV is passed for

- Arquad[®] 2.10-50 at 0.05% (= 250 ppm DDAC)
- Arquad[®] MCB-50 at 0.2% (= 1000 ppm BKC)
- Formulation based on 10% Triameen® Y12D-30 + 8% Dissolvine® GL-47-S + 82% water at 1.25% (= 375 ppm Triameen® Y12D)

Limited spectrum virucidal efficacy: EN 14476 (suspension test)

Obligatory test organisms for limited spectrum virucidal efficacy are adenovirus type 5 and murine norovirus. The test for limited spectrum virucidal activity will cover the test viruses mentioned and rotavirus.

EN 14476 (≥ log 4 reduction, 60 minutes, clean conditions) versus adenovirus and murine norovirus is passed for

 Formulation based on 10% Triameen® Y12D-30 + 8% Dissolvine® GL-47-S + 82% water at 12% (= 3600 ppm Triameen® Y12D)



Sustainability

The alkyl chains as hydrophobic part of the quats and the Triameen® Y12D are of vegetable origin (coconut- or palmkernel oil). Due to this they have high renewable carbon content.

Please find below for some of our products the calculated renewable carbon index.

Product name	Active content % ¹⁾	RCI (% renewable carbon) ²⁾					
Arquad [®] 2.10-50	70	68					
Arquad [®] 2.10-80	97	77					
Arquad [®] MCB-50	50	59					
Triameen® Y12D	100	67					
Triameen® Y12D-30	30	67					

 Organic solvents are taken into consideration in the calculations
 RCl% (renewable carbon index) looks at the total carbons in the raw material and counts what % of that carbon is of natural origin

The Roundtable on Sustainable Palm Oil (RSPO) is a global, multi-stakeholder initiative on sustainable palm oil, where we are a member. It is a raw material supply chain and audit system that allows end customers to certify their formulations as containing only palm oil derived ingredients from a sustainable source.

We currently offer RSPO-compliant versions of two of our products, certified according to the Mass Balance (MB) model: • Arquad[®] MCB-50 PO • Triameen[®] Y12D PO



Our products

Product	Description	Appearance, 20°C	Active content, %	Solvent	Colour Gardner	pH 10% in water	Flash point, °C	Application	Disinfectants	Preservatives	Global avaliability	EMEA	Asia / Pacific	North America	South America
Arquad® 2.10-50	Didecyldimethyl ammonium chloride	Liquid	49-51	Water / 2-propanol	max 2	6-9	28 (d)		•	•		•	•		
Arquad [®] 2.10-70 HFP	Didecyldimethyl ammonium chloride	Liquid	69-71	Water / ethylene glycol	max 3	6-9	>100		•	•		•	•		
Arquad® 2.10-80	Didecyldimethyl ammonium chloride	Liquid	79-81	Water / 2-propanol	max 3	6-9 (a)	28 (d)		•	•		•	•		•
Arquad® C-35	Cocotrimethyl ammonium chloride	Liquid	33-37	Water	max 2	6-9	>100		•	•		•	•		
Arquad [®] MCB-50	C12-C16 alkylbenzyl dimethyl ammonium chloride	Liquid	49-52	Water	max 1	6-9	>100		•	•		•	•		•
Arquad® MCB-50 PO (c)	C12-C16 alkylbenzyl dimethyl ammonium chloride	Liquid	49-52	Water	max 1	6-9	>100		•	•		•			
Arquad [®] MCB-80	C12-C16 alkylbenzyl dimethyl ammonium chloride	Liquid	80-81	Water / ethylene glycol	max 4	6-9	>100		•	•		•	•		
Arquad [®] MCB-80 E	C12-C16 alkylbenzyl dimethyl ammonium chloride	Liquid	80-81	Water / ethanol	max 1	6-9	35 (d)		•	•					•
Arquad [®] MC 210	C12-C16 alkylbenzyl dimethyl ammonium chloride Didecyldimethyl ammonium chloride	Liquid	79-81	Water / diethylene glycol	max 1	6-9	>100		•	•					•
Triameen® Y12D	Dodecyl dipropylene triamine	Liquid	98-100	(b)	max 2	11.6	>100		•	•		•	•	•	•
Triameen® Y12D PO (c)	Dodecyl dipropylene triamine	Liquid	98-100	(b)	max 2	11.6	>100		•	•		•	•	•	
Triameen® Y12D-30	Dodecyl dipropylene triamine	Liquid	29-31	Water	max 1	11.5	>100		•	•		•	•		

(a) 5% in 50/50 2-propanol/water

(b) Residual water max 1.5%

(c) Certified RSPO MB source

(d) Low flash point due to solvent system

Contact us directly for detailed product information and sample request website | nouryon.com/markets/cleaning email | cleaning@nouryon.com

Nouryon

Nouryon is a global, specialty chemicals leader. Markets and consumers worldwide rely on our essential solutions to manufacture everyday products, such as personal care, cleaning goods, paints and coatings, agriculture and food, pharmaceuticals, and building products. Furthermore, the dedication of more than 7,900 employees with a shared commitment to our customers, business growth, safety, sustainability and innovation has resulted in a consistently strong financial performance. We operate in over 80 countries around the world with a portfolio of industry-leading brands. Visit our website and follow us @Nouryon and on LinkedIn. All information concerning our products and/or all suggestions for handling and use contained herein (including formulation and toxicity information) are offered in good faith and are believed to be reliable. However, Nouryon makes no warranty express or implied (i) as to the accuracy or sufficiency of such information and/or suggestions, (ii) as to any product's merchantability or fitness for a particular use or (iii) that any suggested use (including use in any formulation) will not infringe any patent. Nothing contained herein shall be construed as granting or extending any license under any patent. The user must determine for itself by preliminary tests or otherwise the suitability of any product and of any information contained herein (including but not limited to formulation and toxicity information) for the user's purpose. The safety of any formulations described herein has not been established. The suitability and safety of a formulation should be confirmed in all respects by the user prior to use. The information contained herein supersedes all previously issued bulletins on the subject matter covered.

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