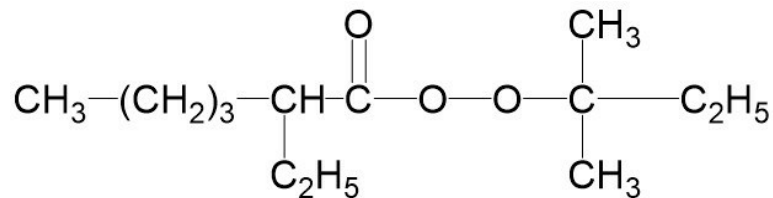


Trigonox 121-CH75

tert-Amyl peroxy-2-ethylhexanoate, 75% solution in odorless mineral spirits



Trigonox 121-CH75 perester formulation (75% active ingredient in odorless mineral spirits) suitable for curing unsaturated polyester, vinylester and acrylic thermosetting resins in the temperature range of 80-130°C.

CAS number
686-31-7

EINECS/ELINCS No.
211-687-3

TSCA status
listed on inventory

Molecular weight
230.3

Active oxygen content
peroxide
6.95%

Applications

Trigonox® 121-CH75 offers greater reactivity than Trigonox® 21, and finds use in a variety of applications including pultrusion, molding compounds and cured-in-place pipe systems. It is also an effective finishing initiator for use in ambient cured systems to lower residual monomer content and improve cure.

Half-life data

The reactivity of an organic peroxide is usually given by its half-life ($t_{1/2}$) at various temperatures. For Trigonox® 121-CH75 in chlorobenzene half-life at other temperatures can be calculated by using the equations and constants mentioned below:

0.1 hr	at 111°C (232°F)
1 hr	at 91°C (196°F)
10 hr	at 73°C (163°F)
Formula 1	$k_d = A \cdot e^{-E_a/RT}$
Formula 2	$t_{1/2} = (\ln 2)/k_d$
Ea	132.11 kJ/mole
A	1.77E+15 s ⁻¹
R	8.3142 J/mole·K
T	(273.15+°C) K

Thermal stability

Organic peroxides are thermally unstable substances, which may undergo self-accelerating decomposition. The lowest temperature at which self-accelerating decomposition of a substance in the original packaging may occur is the Self-Accelerating Decomposition Temperature (SADT). The SADT is determined on the basis of the Heat Accumulation Storage Test.

SADT	35°C (95°F)
Emergency temperature (T _e)	25°C (77°F)
Control temperature (T _c)	20°C (68°F)
Method	The Heat Accumulation Storage Test is a recognized test method for the determination of the SADT of organic peroxides (see Recommendations on the Transport of Dangerous Goods, Manual of Tests and Criteria - United Nations, New York and Geneva).

Storage

Due to the relatively unstable nature of organic peroxides a loss of quality can be detected over a period of time. To minimize the loss of quality, Nouryon recommends a maximum storage temperature (T_s max.) for each organic peroxide product.

T _s Max.	10°C (50°F)
Note	When stored according to these recommended storage conditions, Trigonox® 121-CH75 will remain within the Nouryon specifications for a period of at least 3 months after delivery.

Packaging and transport

Trigonox® 121-CH75 is packed in non-returnable, one gallon polyethylene containers of 7 lb net weight. Both packaging and transport meet the international regulations. For the availability of other packed quantities consult your Nouryon representative. Trigonox® 121-CH75 is classified as Organic peroxide type D; liquid, temperature controlled; Division 5. 2; UN 3115.

Safety and handling

Keep containers tightly closed. Store and handle Trigonox® 121-CH75 in a dry well-ventilated place away from sources of heat or ignition and direct sunlight. Never weigh out in the storage room. Avoid contact with reducing agents (e. g. amines), acids, alkalis and heavy metal compounds (e. g. accelerators, driers and metal soaps). Please refer to the Safety Data Sheet (SDS) for further information on the safe storage, use and handling of Trigonox® 121-CH75. This information should be thoroughly reviewed prior to acceptance of this product. The SDS is available at nouryon.com/sds-search.

Major decomposition products

Carbon dioxide, Methane, tert-Amyl alcohol, Heptane, Ethane, Acetone,

All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Nouryon, however, makes no warranty as to accuracy and/or sufficiency of such information and/or suggestions, as to the product's merchantability or fitness for any particular purpose, or that any suggested use will not infringe any patent. Nouryon does not accept any liability whatsoever arising out of the use of or reliance on this information, or out of the use or the performance of the product. Nothing contained herein shall be construed as granting or extending any license under any patent. Customer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes. The information contained herein supersedes all previously issued information on the subject matter covered. The customer may forward, distribute, and/or photocopy this document only if unaltered and complete, including all of its headers and footers, and should refrain from any unauthorized use. Don't copy this document to a website.

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The Nouryon logo consists of a stylized blue 'N' followed by the word 'ouryon' in a lowercase, sans-serif font. The 'N' is significantly larger and more prominent than the rest of the text.