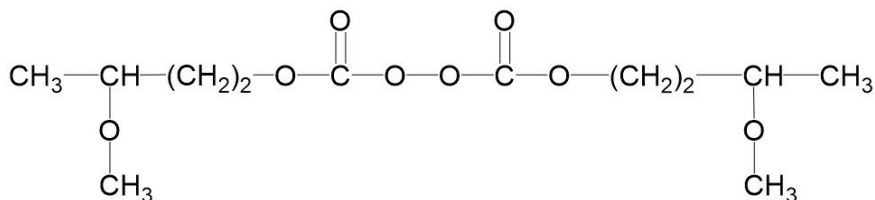


Trigonox 181

Di(3-methoxybutyl) peroxydicarbonate



Initiator for (co)polymerization of vinyl chloride and vinylidene chloride.

CAS number
52238-68-3

EINECS/ELINCS No.
257-773-4

TSCA status
listed on inventory

Specifications

Appearance, -20 to -10°C	Clear liquid
Assay	49.0-51.0 %
Color	≤30 Pt-Co
Inorganic + organic hydrolysable chloride	≤500 mg/kg

Characteristics

Density, 10 °C	0.987 g/cm ³
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Applications

Trigonox® 181 is used as an initiator for the suspension and mass polymerization of vinylchloride between 40°C and 65°C. Trigonox® 181 is often combined with other peroxides to increase reactor efficiency.

Half-life data

The reactivity of an organic peroxide is usually given by its half-life ($t_{1/2}$) at various temperatures. For Trigonox® 181 in chlorobenzene:

0.1 hr	at 72°C
1 hr	at 57°C
10 hr	at 43°C
Formula 1	$k_d = A \cdot e^{-E_a/RT}$
Formula 2	$t_{1/2} = (\ln 2) / k_d$
Ea	143.29 kJ/mole
A	9.09E+18 s ⁻¹
R	8.3142 J/mole·K
T	(273.15+°C) K

Thermal stability

Organic peroxides are thermally unstable substances, which may undergo self-accelerating decomposition. The lowest temperature at which self-accelerating decomposition of a substance in the original packaging may occur is the Self-Accelerating Decomposition Temperature (SADT). The SADT is determined on the basis of the Heat Accumulation Storage Test.

SADT	10°C
Emergency temperature (T_e)	0°C
Control temperature (T_c)	-10°C
Method	The Heat Accumulation Storage Test is a recognized test method for the determination of the SADT of organic peroxides (see Recommendations on the Transport of Dangerous Goods, Manual of Tests and Criteria - United Nations, New York and Geneva).

Storage

Due to the relatively unstable nature of organic peroxides a loss of quality can be detected over a period of time. To minimize the loss of quality, Nouryon recommends a maximum storage temperature (T_s max.) for each organic peroxide product.

Ts Max.	-10°C
Ts Min.	-20°C to prevent crystallization
Note	When stored under these recommended storage conditions, Trigonox® 181 will remain within the Nouryon specifications for a period of at least three months after delivery

Packaging and transport

Trigonox® 181 is packed in a 25 liter HDPE can for 20 kg peroxide solution. Both packaging and transport meet the international regulations. For the availability of other packed quantities contact your Nouryon representative. Trigonox® 181 is classified as Organic peroxide type D; liquid, temperature controlled; Division 5.2; UN 3115; PG II.

Safety and handling

Keep away from open fire, sparks and other sources of heat or ignition. Avoid contact with reducing agents (e.g. amines), acids, alkalis and heavy metal compounds (e.g. accelerators, driers and metal soaps). Please refer to the Safety Data Sheet (SDS) for further information on the safe storage, use and handling of Trigonox® 181. This information should be thoroughly reviewed prior to acceptance of this product. The SDS is available at nouryon.com/sds-search

Major decomposition products

Carbon dioxide, 3-Methoxybutanol

All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Nouryon, however, makes no warranty as to accuracy and/or sufficiency of such information and/or suggestions, as to the product's merchantability or fitness for any particular purpose, or that any suggested use will not infringe any patent. Nouryon does not accept any liability whatsoever arising out of the use of or reliance on this information, or out of the use or the performance of the product. Nothing contained herein shall be construed as granting or extending any license under any patent. Customer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes. The information contained herein supersedes all previously issued information on the subject matter covered. The customer may forward, distribute, and/or photocopy this document only if unaltered and complete, including all of its headers and footers, and should refrain from any unauthorized use. Don't copy this document to a website.

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The logo for Nouryon, featuring a stylized blue 'N' followed by the word 'ouryon' in a blue sans-serif font.