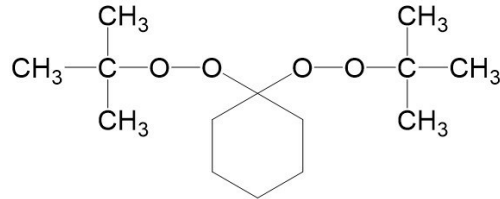


# Trigonox 22-CL50

1,1-Di(tert-butylperoxy) cyclohexane, 50% in isoparaffin



Trigonox® 22-CL50 is a peroxide formulation (50% active ingredient in isoparaffin) used for curing unsaturated polyester resins at elevated and high temperatures. Recommended when using carbon black in the formulation.

**CAS number**  
3006-86-8

**EINECS/ELINCS No.**  
221-111-2; 250-816-8

**TSCA status**  
listed on inventory

## Specifications

Appearance	Clear liquid
Assay	49.0 - 51.0 %
Color	≤ 20 Pt-Co / APHA
Hydroperoxides as TBHP	≤ 0.099 %

## Characteristics

Density, 20 °C	0.840 g/cm <sup>3</sup>
Viscosity, 20 °C	3 mPa.s

## Applications

Trigonox® 22-CL50 is a 50% formulation of the perketale 1,1-Di(tert-butyl peroxy)cyclohexane in isododecane which is used for the curing of unsaturated polyester resins at elevated temperatures. Trigonox® 22-CL50 is preferred for the curing of UP resin based Hot Press Molding formulations (SMC, DMC, BMC etc.) in the temperature range of 120-170°C. Trigonox® 22-CL50 can also be used in combination with high reactive peroxides like Perkadox 16 as kicker in formulations for pultrusion in the temperature range of 100-150°C. As Trigonox® 22-CL50 is a perketale, the stability of this peroxide in an UP resin is hardly influenced by the presence of metal accelerators, pigments or fillers. Trigonox® 22-CL50 is therefore very suitable for pigmented and non-pigmented Hot Press Molding formulations where a long shelf life of the compound is required. Trigonox® 22-CL50 is restricted applicable for Low Shrink and Low Profile formulations in view of possible surface imperfections.

## Thermal stability

Organic peroxides are thermally unstable substances, which may undergo self-accelerating decomposition. The lowest temperature at which self-accelerating decomposition of a substance in the original packaging may occur is the Self-Accelerating Decomposition Temperature (SADT). The SADT is determined on the basis of the Heat Accumulation Storage Test.

SADT	70°C
Method	The Heat Accumulation Storage Test is a recognized test method for the determination of the SADT of organic peroxides (see Recommendations on the Transport of Dangerous Goods, Manual of Tests and Criteria – United Nations, New York and Geneva).

## Storage

Due to the relatively unstable nature of organic peroxides a loss of quality can be detected over a period of time. To minimize the loss of quality, Nouryon recommends a maximum storage temperature (Ts max. ) for each organic peroxide product.

Ts Max.	25°C
Note	When stored under the recommended storage conditions, Trigonox® 22-CL50 will remain within the Nouryon specifications for a period of at least 3 months after delivery.

## Packaging and transport

The standard packaging is a 30-liter HDPE can (Nourytainer®) for 25 kg peroxide solution. Both packaging and transport meet the international regulations. For the availability of other packed quantities contact your Nouryon representative. Trigonox® 22-CL50 is classified as Organic peroxide type D; liquid, Division 5. 2; UN 3105; PG II.

## Safety and handling

Keep containers tightly closed. Store and handle Trigonox® 22-CL50 in a dry well-ventilated place away from sources of heat or ignition and direct sunlight. Never weigh out in the storage room. Avoid contact with reducing agents (e. g. amines), acids, alkalis and heavy metal compounds (e. g. accelerators, driers and metal soaps). Please refer to the Safety Data Sheet (SDS) for further information on the safe storage, use and handling of Trigonox® 22-CL50. This information should be thoroughly reviewed prior to acceptance of this product. The SDS is available at [nouryon.com/sds-search](http://nouryon.com/sds-search).

## Major decomposition products

Carbon dioxide, methylhexanoate, methane, cyclohexanone, tert-butanol, acetone, hexanoic acid

All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Nouryon, however, makes no warranty as to accuracy and/or sufficiency of such information and/or suggestions, as to the product's merchantability or fitness for any particular purpose, or that any suggested use will not infringe any patent. Nouryon does not accept any liability whatsoever arising out of the use of or reliance on this information, or out of the use or the performance of the product. Nothing contained herein shall be construed as granting or extending any license under any patent. Customer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes. The information contained herein supersedes all previously issued information on the subject matter covered. The customer may forward, distribute, and/or photocopy this document only if unaltered and complete, including all of its headers and footers, and should refrain from any unauthorized use. Don't copy this document to a website.

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The logo for Nouryon, featuring a stylized blue 'N' followed by the word 'ouryon' in a blue sans-serif font.