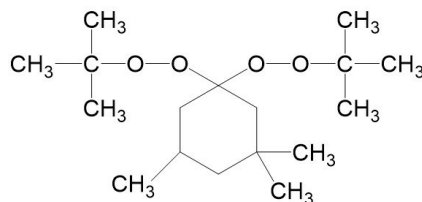


Trigonox 29-E90

1,1-Di(tert-butylperoxy)-3,3,5-trimethylcyclohexane



Trigonox 29-E90 is an initiator for (co)polymerization of ethylene, styrene, acrylonitrile, (meth)acrylates and diethylene glycol bis(allyl carbonate)-based optical monomers.

CAS number
6731-36-8

EINECS/ELINCS No.
229-782-3

TSCA status
listed on inventory

Specifications

Appearance, 10-15°C	Clear liquid
Assay	88.0-90.0 %
Color	≤50 Pt-Co / APHA
Hydroperoxides as TBHP	≤ 0.099 %
Water	≤ 0.1 %

Characteristics

Specific gravity, 20 °C	0.92 g/cc
-------------------------	-----------

Applications

Trigonox 29-E90 can be utilized to increase polymerization of styrene rates at temperatures between 90-120°C. Trigonox 29-E90 can also be used for the (co)polymerization of styrene, acrylonitrile, acrylates and methacrylates in the temperature range between 90°C and 120°C and for the polymerization of diethylene glycol di(allyl carbonate) based optical monomers. The use level of Trigonox 29-E90 will depend on the particular cure parameters being used.

Half-life data

The reactivity of an organic peroxide is usually given by its half-life ($t_{1/2}$) at various temperatures. For Trigonox 29-E90 in chlorobenzene:

0.1 hr	at 128°C (262°F)
1 hr	at 105°C (221°F)
10 hr	at 85°C (185°F)
Formula 1	$k_d = A \cdot e^{-E_a/RT}$
Formula 2	$t_{1/2} = (\ln 2) / k_d$
Ea	127.52 kJ/mole
A	7.59E+13 s ⁻¹
R	8.3142 J/mole·K
T	(273.15+°C) K

Thermal stability

Organic peroxides are thermally unstable substances, which may undergo self-accelerating decomposition. The lowest temperature at which self-accelerating decomposition of a substance in the original packaging may occur is the Self-Accelerating Decomposition Temperature (SADT). The SADT is determined on the basis of the Heat Accumulation Storage Test.

SADT	60°C (140°F)
Method	The Heat Accumulation Storage Test is a recognized test method for the determination of the SADT of organic peroxides (see Recommendations on the Transport of Dangerous Goods, Manual of Tests and Criteria - United Nations, New York and Geneva).

Storage

Due to the relatively unstable nature of organic peroxides a loss of quality can be detected over a period of time. To minimize the loss of quality, Nouryon recommends a maximum storage temperature (T_s max.) for each organic peroxide product.

Ts Max.	25°C (77°F)
Note	When stored under these recommended storage conditions, Trigonox 29-E90 will remain within the Nouryon specifications for a period of at least 3 months after delivery.

Packaging and transport

In North America Trigonox 29-E90 is packed in an Akzopak of 35 lb net weight. In other regions the standard packaging is a 30-liter Nourytainer for 25 kg peroxide solution. Both packaging and transport meet the international regulations. For the availability of other packed quantities consult your Nouryon representative. Trigonox 29-E90 is classified as Organic peroxide type C; liquid, Division 5.2; UN 3103

Safety and handling

Keep containers tightly closed. Store and handle Trigonox 29-E90 in a dry well-ventilated place away from sources of heat or ignition and direct sunlight. Never weigh out in the storage room. Avoid contact with reducing agents (e.g. amines), acids, alkalis and heavy metal compounds (e.g. accelerators, driers and metal soaps). Please refer to the Safety Data Sheet (SDS) for further information on the safe storage, use and handling of Trigonox 29-E90. This information should be thoroughly reviewed prior to acceptance of this product. The SDS is available at nouryon.com/sds-search

Major decomposition products

Carbon dioxide, Carbon monoxide, Methane, 3,3,5-Trimethylcaprolactone, polymer (Cl9), tert-Butanol, Acetone, 3,3,5-Trimethylcyclohexanone, Water

All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Nouryon, however, makes no warranty as to accuracy and/or sufficiency of such information and/or suggestions, as to the product's merchantability or fitness for any particular purpose, or that any suggested use will not infringe any patent. Nouryon does not accept any liability whatsoever arising out of the use of or reliance on this information, or out of the use or the performance of the product. Nothing contained herein shall be construed as granting or extending any license under any patent. Customer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes. The information contained herein supersedes all previously issued information on the subject matter covered. The customer may forward, distribute, and/or photocopy this document only if unaltered and complete, including all of its headers and footers, and should refrain from any unauthorized use. Don't copy this document to a website.

Trigonox is a registered trademark of Nouryon Functional Chemicals B.V. or affiliates in one or more territories.

Contact Us

Polymer Specialties Americas
polymer.amer@nouryon.com

Polymer Specialties Europe, Middle East, India and Africa
polymer.emeia@nouryon.com

Polymer Specialties Asia Pacific
polymer.apac@nouryon.com

The Nouryon logo consists of a stylized blue 'N' followed by the word 'ouryon' in a lowercase, sans-serif font. The 'N' is significantly larger and more prominent than the rest of the text.