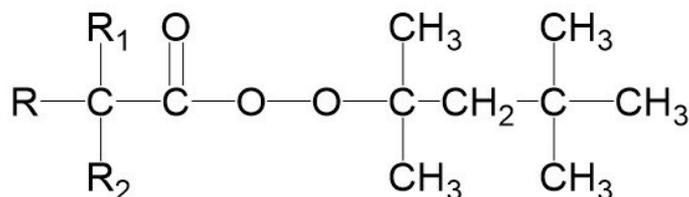


Trigonox 423-W50

1,1,3,3-Tetramethylbutyl peroxyneodecanoate



Trigonox® 423-W50 is an initiator (50% water-based emulsion) for (co)polymerization of vinyl chloride and vinylidene chloride.

CAS number
51240-95-0

EINECS/ELINCS No.
257-077-0

TSCA status
listed on inventory

Molecular weight
300.5

Active oxygen content
peroxide
5.32%

Specifications

Appearance	White emulsion
Assay	49.0-51.0 %
Inorganic + organic hydrolysable chloride	max. 1000 mg/kg
Viscosity, -10°C (Brookfield LVT, spindle #3)	max. 2000 mPa.s

Characteristics

Density, 0 °C	0.930 g/cm ³
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Applications

Polymerization of vinyl chloride: Trigonox® 423-W50 is a highly active initiator for the suspension polymerization of vinylchloride in the temperature range between 40°C and 65°C. Trigonox® 423-W50 is often combined with less reactive initiators, such as peroxydicarbonates (e.g. Perkadox 16) or diacylperoxides (e.g. Laurox) to increase reactor efficiency. Reasons to use a water-based peroxide emulsion instead of a solvent-based peroxide are the following: enhanced safety, easy to use (pumpable) in 'closed reactor technology', easy to dilute with water.

Half-life data

The reactivity of an organic peroxide is usually given by its half-life ($t_{1/2}$) at various temperatures. The half-life of Trigonox® 423-W50 in chlorobenzene is:

0.1 hr	76°C (169°F)
1 hr	57°C (135°F)
10 hr	40°C (104°F)
Formula 1	$k_d = A \cdot e^{-E_a/RT}$
Formula 2	$t_{1/2} = (\ln 2)/k_d$
Ea	115.79 kJ/mole
A	3.98E+14 s ⁻¹
R	8.3142 J/mole·K
T	(273.15+°C) K

Thermal stability

Organic peroxides are thermally unstable substances, which may undergo self-accelerating decomposition. The lowest temperature at which self-accelerating decomposition of a substance in the original packaging may occur is the Self-Accelerating Decomposition Temperature (SADT). The SADT is determined on the basis of the Heat Accumulation Storage Test.

SADT	15°C (59°F)
Emergency temperature (T_e)	5°C (41°F)
Control temperature (T_c)	-5°C (23°F)
Method	The Heat Accumulation Storage Test is a recognized test method for the determination of the SADT of organic peroxides (see Recommendations on the Transport of Dangerous Goods, Manual of Tests and Criteria - United Nations, New York and Geneva).

Storage

Due to the relatively unstable nature of organic peroxides a loss of quality can be detected over a period of time. To minimize the loss of quality, Nouryon recommends a maximum storage temperature (T_s max.) for each organic peroxide product.

Ts Max.	-15°C (5°F)
Ts Min.	-20°C (-4°F)
Note	When stored according to these recommended storage conditions, Trigonox® 423-W50 will remain within the Nouryon specifications for a period of at least three months after delivery.

Packaging and transport

The standard packaging is a 30-liter HDPE can for 25 kg peroxide emulsion. Delivery in a 1250 l stainless steel Intermediate Bulk Container is also possible in a number of countries. Both packaging and transport meet the international regulations. For the availability of other packed quantities contact your Nouryon representative. Trigonox® 423-W50 is classified as Organic peroxide type F; liquid, temperature controlled; Division 5.2; UN 3119.

Safety and handling

This product contains a component that is classified as Toxic for Reproduction, Category 2 under the Globally Harmonized System of Classification and Labelling of Chemicals (GHS). Nouryon ensures that it consistently manages hazardous substances to ensure safe use. To that end, a full risk assessment of this product has been conducted under Nouryon's Priority Substance Program and safe use has been demonstrated throughout the supply chain. Keep containers tightly closed. Store and handle Trigonox® 423-W50 in a dry well-ventilated place away from sources of heat or ignition and direct sunlight. Never weigh out in the storage room. Avoid contact with reducing agents (e.g. amines), acids, alkalis and heavy metal compounds (e.g. accelerators, driers and metal soaps). Please refer to the Material Safety Data Sheet (MSDS) and extended SDS (eSDS) for further information on the safe storage, use and handling of Trigonox® 423-W50. This information should be thoroughly reviewed prior to acceptance of this product. The MSDS is available at nouryon.com/sds-search.

Major decomposition products

Carbon dioxide, 2,2-Dimethylpropane, 2,4,4-Trimethyl-2-pentanol, Isomers of iso-octane

All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Nouryon, however, makes no warranty as to accuracy and/or sufficiency of such information and/or suggestions, as to the product's merchantability or fitness for any particular purpose, or that any suggested use will not infringe any patent. Nouryon does not accept any liability whatsoever arising out of the use of or reliance on this information, or out of the use or the performance of the product. Nothing contained herein shall be construed as granting or extending any license under any patent. Customer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes. The information contained herein supersedes all previously issued information on the subject matter covered. The customer may forward, distribute, and/or photocopy this document only if unaltered and complete, including all of its headers and footers, and should refrain from any unauthorized use. Don't copy this document to a website.

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Contact Us

Polymer Specialties Americas
polymer.amer@nouryon.com

Polymer Specialties Europe, Middle East, India and Africa
polymer.emeia@nouryon.com

Polymer Specialties Asia Pacific
polymer.apac@nouryon.com

The Nouryon logo consists of a stylized blue 'N' followed by the word 'ouryon' in a lowercase, sans-serif font.