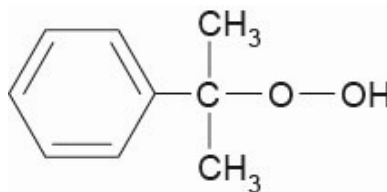


Trigonox K-LC

Cumyl hydroperoxide, 92% in solvent mixture



Trigonox® K-LC can be used as curing agent for unsaturated polyester resins. Trigonox® K-LC is the low cumene version of Trigonox® K-90. It therefore does not carry a carcinogen labelling. Just like Trigonox® K-90 it may be used as an initiator for the room temperature cure of promoted unsaturated polyester and vinyl ester resins, and elevated temperature cure of non-promoted resins. Especially developed for curing vinylester resins in combination with a cobalt accelerator. The reactivity of Trigonox® K-LC has proven to be the same as for Trigonox® K-90.

Trigonox® K-LC can also be a substitute for Trigonox® K-80 but in that case of course the intake levels need to be adjusted pro rata. Without the addition of an accelerator the polymerization starts only above the activation temperature of 90°C. For the cure at lower temperature Trigonox® K-LC must be accelerated by for example cobalt. Together with cobalt accelerators the gel time at room temperature is very long and is therefore particularly suitable for those applications where a long production time is required, for instance in the production of large parts and in filament winding. Sufficiently fast gel and cure times are only obtained above a processing temperature of 35°C.

CAS number
80-15-9

EINECS/ELINCS No.
201-254-7

TSCA status
Listed on inventory

Molecular weight
152.2

**Active oxygen content
peroxide**
10.51%

Specifications

Active oxygen	9.46-9.88 %
Appearance	Clear liquid
Assay	90-93 %
Color	0-200 Pt-Co

Applications

Trigonox® K-LC can be used for the market segments: thermoset composites, polymer production and oilfield with their different applications/functions. For more information please check our website and/or contact us.

The reactivity of an organic peroxide is usually given by its half-life ($t_{1/2}$) at various temperatures. For Trigonox® K-LC in chlorobenzene half-life at other temperatures can be calculated by using the equations and constants mentioned below:

0.1 hr	at 195°C
1 hr	at 166°C
10 hr	at 140°C
Formula 1	$k_d = A \cdot e^{-E_a/RT}$
Formula 2	$t_{1/2} = (\ln 2)/k_d$
E_a	132.56 kJ/mole
A	$1.15E+12 \text{ s}^{-1}$
R	8.3142 J/mole·K
T	(273.15+°C) K

Organic peroxides are thermally unstable substances, which may undergo self-accelerating decomposition. The lowest temperature at which self-accelerating decomposition of a substance in the original packaging may occur is the Self-Accelerating Decomposition Temperature (SADT). The SADT is determined on the basis of the Heat Accumulation Storage Test.

SADT	70°C
Method	The Heat Accumulation Storage Test is a recognized test method for the determination of the SADT of organic peroxides (see Recommendations on the Transport of Dangerous Goods, Manual of Tests and Criteria - United Nations, New York and Geneva).

Storage

Due to the relatively unstable nature of organic peroxides a loss of quality can be detected over a period of time. To minimize the loss of quality, Nouryon recommends a maximum storage temperature ($T_s \text{ max.}$) for each organic peroxide product.

$T_s \text{ max.}$	40°C and
$T_s \text{ min.}$	-25°C to prevent crystallization
Note	When stored under these recommended storage conditions, Trigonox® K-LC will remain within the Nouryon specifications for a period of at least 3 months after delivery.

Trigonox® K-LC is packed in 200 kg HDPE drums. Packaging and transport meet the international regulations. For the availability, contact your Nouryon representative. Trigonox® K-LC is classified as Organic peroxide type E; liquid, Division 5.2; UN 3107.

Proper shipping name

Keep containers tightly closed. Store and handle Trigonox® K-LC in a dry well-ventilated place away from sources of heat or ignition and direct sunlight. Never weigh out in the storage room. Avoid contact with reducing agents (e. g. amines), acids, alkalis and heavy metal compounds (e. g. accelerators, driers and metal soaps). Please refer to the Safety Data Sheet (SDS) for further information on the safe storage, use and handling of Trigonox® K-LC. This information should be thoroughly reviewed prior to acceptance of this product. The SDS is available at nouryon.com/sds-search.

Acetophenone, 2-Phenylisopropanol, Methane

All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Nouryon, however, makes no warranty as to accuracy and/or sufficiency of such information and/or suggestions, as to the product's merchantability or fitness for any particular purpose, or that any suggested use will not infringe any patent. Nouryon does not accept any liability whatsoever arising out of the use of or reliance on this information, or out of the use or the performance of the product. Nothing contained herein shall be construed as granting or extending any license under any patent. Customer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes. The information contained herein supersedes all previously issued information on the subject matter covered. The customer may forward, distribute, and/or photocopy this document only if unaltered and complete, including all of its headers and footers, and should refrain from any unauthorized use. Don't copy this document to a website.

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